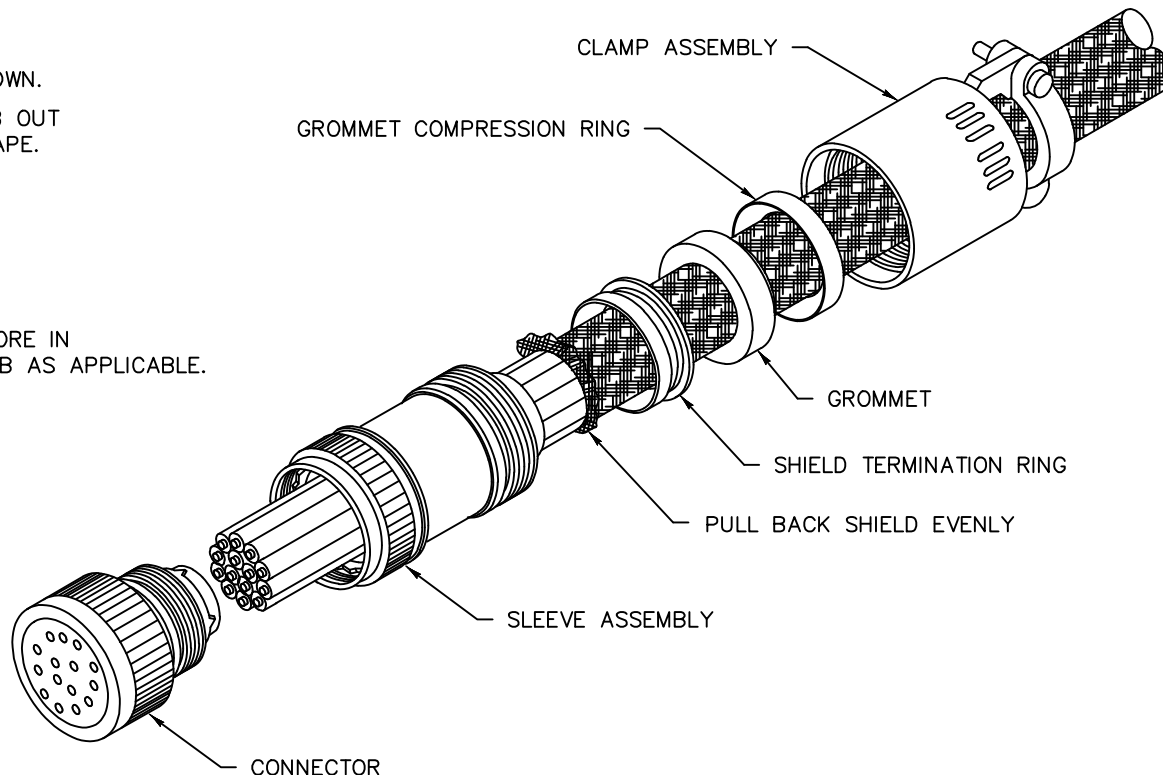



PART NO.			
EAIP 5100S			
REVISIONS			
LTR	ECO NO.	DRAWN	APPR.

ASSEMBLY PROCEDURE

CABLE STRIP LENGTHS GIVEN ARE PREDICATED ON ADAPTER ORDER LENGTH OF CODE 08 (2.00 INCHES). FOR OTHER LENGTHS, ADD OR DEDUCT APPROPRIATE AMOUNT TO DIMENSIONS GIVEN.

1. SLIDE ALL BACKSHELL COMPONENTS ON CABLE IN SEQUENCE SHOWN.
2. CUT OUTER JACKET, IF SO SUPPLIED, 2.0 INCHES. MILD OR COMB OUT OVERALL SHIELD, FOLD BACK AND TEMPORARILY SPOT TIE OR TAPE.
3. PREPARE ARE TERMINATE CONDUCTORS TO CONNECTOR AS PER CUSTOMER ESTABLISHED PROCEDURE.
4. SLIDE CONNECTOR COMPRESSION RING, ADAPTER & TRANSITION OR COMPRESSION RING AND SLEEVE, UP CABLE AND TIGHTEN SECURELY TO CONNECTOR.
5. UNTIE SHIELD AND SLIDE GROUND RING UNDER SHIELD & INTO BORE IN TRANSITION OR SLEEVE. TRIM EXCESS SHIELD PER DETAIL A OR B AS APPLICABLE.
6. ENGAGE CABLE CLAMP AND TIGHTEN SECURELY. TIGHTEN CLAMP SADDLE BARS ON CABLE.



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	CHKD	DATE		DRAWING TITLE
	APVD	DATE		
<small>UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES</small> <small>TOLERANCES: ANGLES    XX    = ± .08</small> <small>                              XXX   = ± .031</small> <small>DO NOT SCALE DRAWING</small>	RELEASED	DATE	<small>SIZE   CAGE CODE   DRAWING NUMBER   REV.</small> A   31461	
SCALE: NONE		SHEET OF		