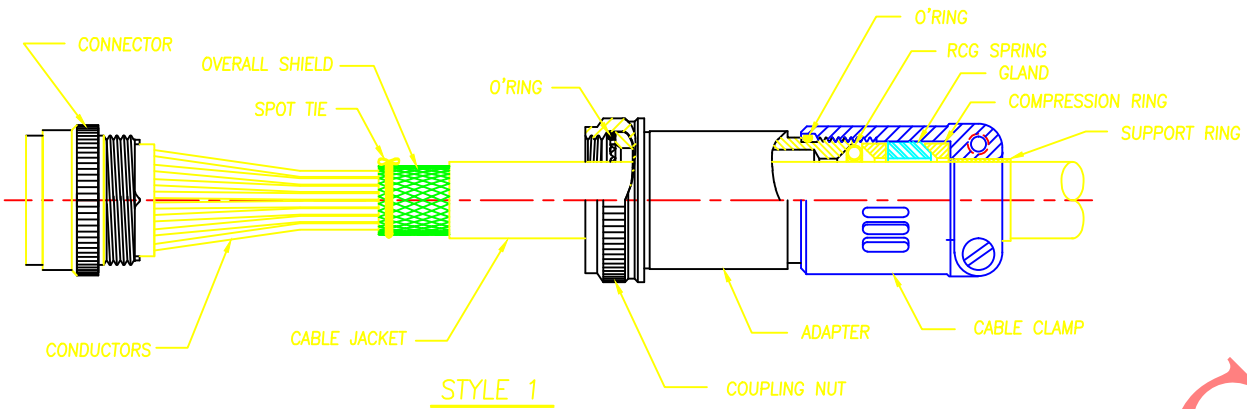
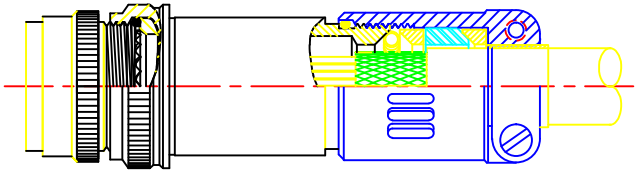


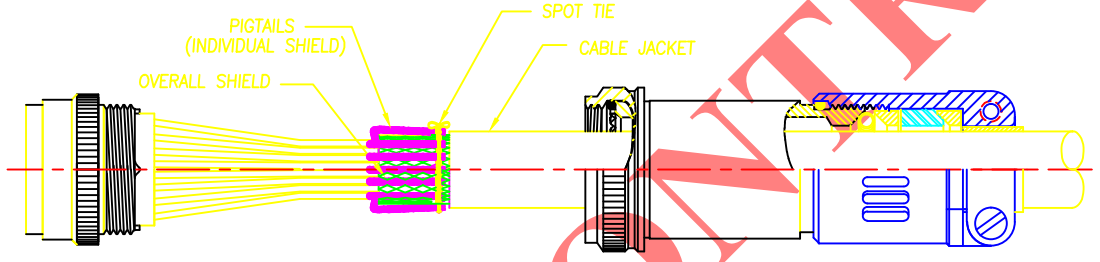
PART NUMBER			
EAIP15400			
REVISIONS			
LTR	ECO NUMBER	DRAWN	APPROVED
A	21007	ATP 8/11/05	



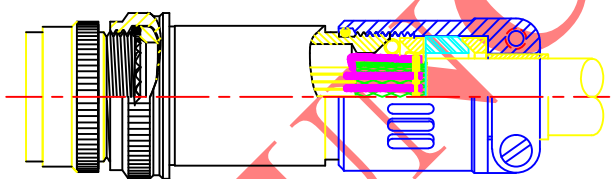
STYLE 1  
SINGLE LAYER SHIELD



POSITION AS SHOWN



STYLE 2  
SINGLE LAYER SHIELD  
WITH INDIVIDUAL SHIELD



POSITION AS SHOWN

ASSEMBLY PROCEDURE  
READ ALL PROCEDURE WRITTEN BEFORE ASSEMBLY

1. SLIDE BACKSHELL ASSEMBLY COMPONENTS ON CABLE IN SEQUENCE SHOWN. MOVE BACK CABLE CLAMP FOR EASE OF ASSEMBLY.
2. PREPARE AND TERMINATE CONDUCTORS TO CONNECTOR AS SHOWN PER CUSTOMER ESTABLISHED PROCEDURE.
3. ESTABLISH DIMENSIONS FOR & PREPARE JACKET ALSO OVERALL SHIELD. CUT OVERALL JACKET, 3/8" INCHES BACK TO EXPOSE OVERALL SHIELD
4. STYLE 2 CABLE, SPOT TIE OR TAPE PIGTAIL AND FOLD OVER OVERALL SHIELD EVENLY AND SLIDE ADAPTER TO CHECK POSITION OF PIGTAIL INDIVIDUAL SHIELD AND OVERALL SHIELD, RCG SPRING IS OVER SHIELDS AS SHOWN. TRIM EXCESS SHIELD IF NECESSARY.
5. ALLOWING FOR CONTACT TERMINATION, CHECK IF EXPOSE SHIELD IS POSITIONED, RCG SPRING IS OVER OVERALL SHIELD AS SHOWN.
6. IF SHIELD IS NOT FIRMLY SUPPORTED TO THE MIN. CABLE ENTRY DIAMETER AT THIS TIME, THE RCG SPRING WILL NOT FUNCTION PROPERLY.
7. SLIDE SPIN COUPLING ADAPTER UP CABLE AND TORQUE SECURELY TO CONNECTOR PER MIL-C-85049 COUPLING THREAD STRENGTH
8. ENGAGE CABLE CLAMP AND TIGHTEN SECURELY. TIGHTEN CLAMP SADDLE BARS ON CABLE TO 10 in. lbs. MAX..

The information disclosed herein is the property of, and a proprietary item originated by ELECTRO ADAPTER, INC., who reserves all patent, proprietary design, use, sale, manufacturing and reproduction rights thereto; except for uses expressly granted to the United States Government and items which are vendor parts, disclosure shall not be made without written consent from ELECTRO ADAPTER, INC.

UNLESS OTHERWISE SPECIFIED  
DIMENSIONS ARE IN INCHES

TOLERANCES: ANGLES      DECIMALS  
 ± 2°                      .xx = ± .06  
                                  .xxx = ± .031

DO NOT SCALE DRAWING

DRAWN	DATE
A.T.PENA	8/11/05
CHKD	DATE
C.F.	11/16/77
APVD	DATE
ED PIECE	11/18/77
RELEASED	DATE

	<b>ELECTRO ADAPTER, INC.</b> CHATSWORTH, CA. 91311-6189		
	DRAWING TITLE		
<b>ASSEMBLY PROCEDURE FOR RCG SPRING GROUND TERMINATION</b>			
SIZE	CAGE CODE	DRAWING NUMBER	REV.
A	31461	EAIP15400	A
SCALE: NONE	0\MISC\EAIP15400	SHEET 1 OF 1	