



STANDARD FINISHES

PLATING CODE	FINISH	SPECIFICATION	ACCESSORY MATERIAL	CORROSION  RESISTANCE (HRS)	ROHS COMPLIANT
0 3	CADIUM PLATE, OLIVE DRAB	SAE AMS-QQ-P-416, TYPE II, CLASS 3	ALUMINUM	96	NO
0 7	ZINC NICKEL, OLIVE DRAB	ASTM B841	ALUMINUM	500	NO
1 0	PASSIVATE	SAE AMS2700, (AS85049 CODE S)	STAINLESS STEEL	1000	YES
1 2	ZINC NICKEL, BLACK	ASTM B841 OVER ELECTROLESS NICKEL	ALUMINUM	500	NO
1 2 R	ZINC NICKEL, BLACK	ASTM B841 OVER ELECTROLESS NICKEL	ALUMINUM	500	YES
1 3	ZINC COBALT, OLIVE DRAB	ASTM B840	ALUMINUM	96	YES
1 4	ZINC COBALT, BLACK	ASTM B840	ALUMINUM	96	YES
2 1	CHEM FILM, GOLD	MIL-DTL-5541 CL 3	ALUMINUM	96	NO
3 4	ANODIZE, BLACK	MIL-A-8625 (AS85049 CODE A)	ALUMINUM	1000	YES
3 5	ANODIZE ,GREY	MIL-A-8625	ALUMINUM	500	YES
4 4	ANODIZE, HARD, BLACK	MIL-A-8625	ALUMINUM	500	YES
4 5	ANODIZE, HARD, GREY	MIL-A-8625	ALUMINUM	1000	YES
4 8	ELECTROLESS NICKEL	AMS2404, CLASS 4	STAINLESS STEEL	48	YES
5 1	ELECTROLESS NICKEL	AMS2404, CLASS 4	ALUMINUM	48	YES
5 5	CADIUM PLATE, OLIVE DRAB, OVER ELECTROLESS NICKEL	SAE AMS-QQ-P-416, TYPE II, CLASS 3, OVER ELECTROLESS NICKEL, PER AMS2404 (AS85049 CODE W)	ALUMINUM	1000	NO
5 6	ELECTROLESS NICKEL	AMS2404, CLASS 4	ALUMINUM	96	YES
5 7	ELECTROLESS NICKEL	AMS2404 (AS85049 CODE N)	ALUMINUM	96	YES
64	CADIUM PLATE, OLIVE DRAB, OVER ELECTROLESS NICKEL	 SAE AMS-QQ-P-416, TYPE II, CLASS 3, OVER ELECTROLESS NICKEL, PER AMS2404 (SELECTIVE PLATING REF AS85049 CODE P)	ALUMINUM	1000	NO
85	PASSIVATED	SAE AMS2700	316 SST	1000	YES
87	BEAD BLASTED	N/A	NI. ALUM. BRONZE	1000	YES

NOTES: UNLESS OTHERWISE SPECIFIED

- CORROSION RESISTANCE IS SPECIFIED FOR SALT SPRAY IN ACCORDANCE WITH AS85049
-  CONSULT FACTORY FOR OTHER FINISHES
-  FINISHES ARE APPLICABLE TO THE CONNECTOR ACCESSORIES ONLY AND EXCLUDE FASTENERS AND OTHER HARDWARE
- EMI/RFI ACCESSORIES ARE SUPPLIED WITH CONDUCTIVE FINISHES ONLY
- ANODIZE NOT SUITABLE FOR EMI SHIELDING AND/OR GROUNDING APPLICATIONS
- ALL THE CONDUCTIVE FINISHES USED ON ALUMINUM CAN ALSO BE USED ON BRASS (CONSULT FACTORY)
-  CADMIUM/NICKEL INTERFACE SHALL BE COATED WITH POLYSULFIDE SEALANT (REF FIGURE 2 BELOW)

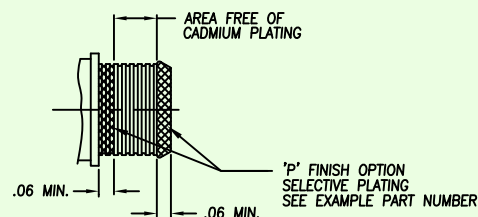


FIGURE 2