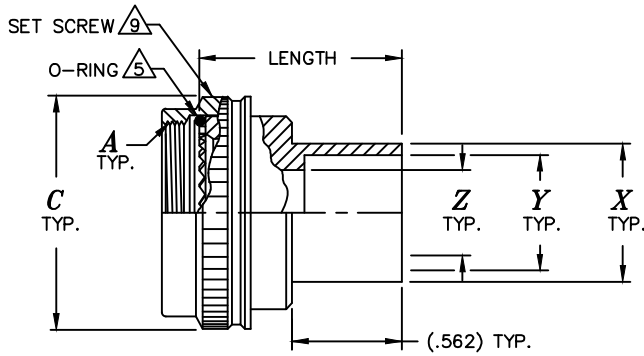




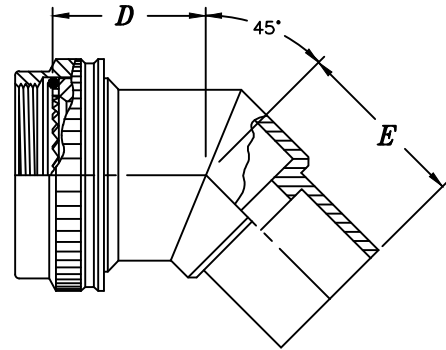
ELECTRO ADAPTER, INC.
 CHATSWORTH, CALIFORNIA, USA 91311
 PHONE: (818) 998-1198
 FAX: (818) 709-5773
 WEB SITE: www.electro-adapter.com

**METAL CONDUIT ADAPTER,
 SOLDER TERMINATION,
 STRAIGHT, 45°, 90°**
 ENTRY SPECIFICATION SHEET *

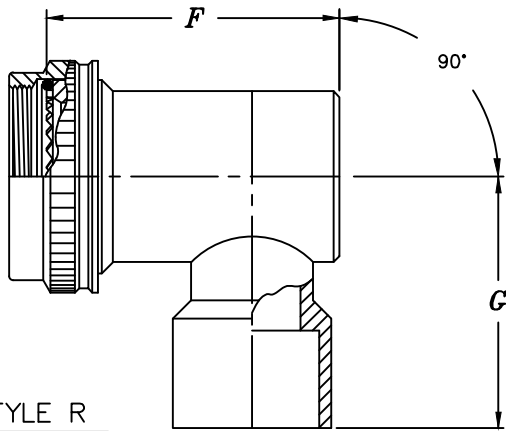
SPECIFICATION CONTROL DRAWING
 119



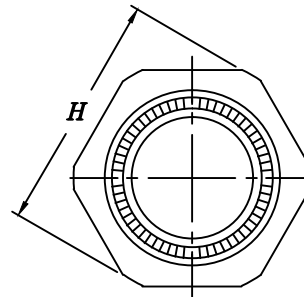
STYLE S



STYLE A



STYLE R



MODIFICATION H
 (HEX COUPLING NUT)

Example Part Number

1 1 9 4 1 S 1 6 1 0 0 8 5 5 H B

BASIC ADAPTER NUMBER

STYLE
 S = STRAIGHT
 A = 45°
 R = 90°

ORDER NO. PER TABLE II

O-RING
 B = BUNA-N
 OMIT FOR SILICONE

MODIFICATION CODE
 S = SELF LOCKING ROUND COUPLING.
 H = SELF-LOCKING HEX COUPLING, OMIT FOR STANDARD SPIN COUPLING

PLATING CODE NUMBER
 55 = CADMIUM, OLIVE DRAB, PER QQ-P-416, TYPE II, CLASS 3, OVER ELECTROLESS NICKEL PER MIL-C-26074, CLASS 3 OR 4, GRADE B
 56 = ELECTROLESS NICKEL PER MIL-C-26074, CLASS 3 OR 4, GRADE A
 FOR ADDITIONAL FINISH OPTIONS, SEE CATALOG TABLE 4

LENGTH CODE NUMBER
 SELECT LENGTH IN 1/4" INCREMENTS (ie: 08=2.00", 09=2.25", etc.)
 00 FOR 45° & 90° ADAPTERS (STYLES A & R)
 MIN. AVAIL. LENGTH 1.000

MILITARY SPECIFICATION	SERIES	CODE NO.
MIL-C-26482	I	21 (9)
MIL-C-38999	III & IV	40 (7)
MIL-C-38999	I & II	41 (6)
MIL-C-26482	2	54 (8)
MIL-C-5015G	3400	54 (8)
MIL-C-81703	3	54 (8)
MIL-C-83723	I	54 (8)
MIL-C-83723	III	54 (8)
NAS1599	-	54 (8)
-	-	34 (3)

ENTRY ORDER NO.	Z +.010 -.020 DIA.	Y ±.015 DIA.	X MAX DIA.
0 8	.250	.409	.534
1 2	.375	.531	.656
1 4	.438	.593	.719
1 6	.500	.688	.812
2 0	.625	.812	.938
2 4	.750	.938	1.062
3 2	1.000	1.250	1.375
4 0	1.250	1.469	1.594
4 8	1.500	1.765	1.890
5 6	1.750	2.000	2.062
6 4	2.000	2.219	2.344

* THIS DOCUMENT INCOMPLETE WITHOUT "INTERFACE SPECIFICATION SHEET".



**TABLE II – CONNECTOR CODE 40
 MIL-C-38999, SERIES III & IV**

ORDER NO.	SHELL SIZE		<i>A</i> METRIC THD. CLASS 6H	<i>C</i> MAX. DIA.	<i>D</i> MAX.	<i>E</i> MAX.	<i>F</i> MAX.	<i>G</i> MAX.	<i>H</i> MAX. DIA.	MAX. ENTRY
	COM'L.	MIL.								
0 8	9	A	M12 x 1.0	.703	.52	.80	.84	1.04	.813	0 8
1 0	11	B	M15 x 1.0	.827	.54	.81	.97	1.10	.938	1 2
1 2	13	C	M18 x 1.0	.953	.57	.83	1.09	1.16	1.125	1 6
1 4	15	D	M22 x 1.0	1.077	.59	.86	1.22	1.22	1.250	2 0
1 6	17	E	M25 x 1.0	1.203	.62	.90	1.34	1.29	1.375	2 4
1 8	19	F	M28 x 1.0	1.327	.63	.92	1.41	1.35	1.500	2 4
2 0	21	G	M31 x 1.0	1.453	.66	.94	1.53	1.41	1.625	3 2
2 2	23	H	M34 x 1.0	1.577	.68	.97	1.66	1.47	1.750	3 2
2 4	25	J	M37 x 1.0	1.703	.71	1.00	1.78	1.54	1.875	4 0

NOTES:

1. ASSEMBLY IDENT. PER MIL-STD-130.
2. MATERIAL: COMPONENTS – ALUM. ALLOY
 O’RING – SILICONE

△5 NOT PROVIDED ON CONNECTOR CODES
 54 & 55

△6 FOR SHROUD INSTEAD OF O-RING USE
 CONNECTOR CODE 36.

△7 FOR SHROUD INSTEAD OF O-RING USE
 CONNECTOR CODE 38.

△8 FOR THRU TEETH AND SHROUD USE
 CONNECTOR CODE 55.



TABLE II — CONNECTOR CODE 41
 MIL-C-38999, SERIES I & II

ORDER NO.	SHELL SIZE		<i>A</i> UNIFIED THD. CLASS 2B	<i>C</i> MAX. DIA.	<i>D</i> MAX.	<i>E</i> MAX.	<i>F</i> MAX.	<i>G</i> MAX.	<i>H</i> MAX. DIA.	MAX. ENTRY
	SER. II	SER. I								
0 8	8	9	.438-28	.703	.52	.80	.84	1.04	.813	0 8
1 0	10	11	.562-24	.827	.54	.81	.97	1.10	.938	1 2
1 2	12	13	.688-24	.953	.57	.83	1.09	1.16	1.125	1 6
1 4	14	15	.812-20	1.077	.59	.86	1.22	1.22	1.250	2 0
1 6	16	17	.938-20	1.203	.62	.90	1.34	1.29	1.375	2 4
1 8	18	19	1.062-18	1.327	.63	.92	1.41	1.35	1.500	2 4
2 0	20	21	1.188-18	1.453	.66	.94	1.53	1.41	1.625	3 2
2 2	22	23	1.312-18	1.577	.68	.97	1.66	1.47	1.750	3 2
2 4	24	25	1.438-18	1.703	.71	1.00	1.78	1.54	1.875	4 0

NOTES:

1. ASSEMBLY IDENT. PER MIL-STD-130.
2. MATERIAL: COMPONENTS — ALUM. ALLOY
O’RING — SILICONE
- △5 NOT PROVIDED ON CONNECTOR CODES
54 & 55
- △6 FOR SHROUD INSTEAD OF O-RING USE
CONNECTOR CODE 36.
- △7 FOR SHROUD INSTEAD OF O-RING USE
CONNECTOR CODE 38.
- △8 FOR THRU TEETH AND SHROUD USE
CONNECTOR CODE 55.

* THIS DOCUMENT INCOMPLETE WITHOUT "ENTRY SPECIFICATION SHEET".



TABLE II — CONNECTOR CODE 54

MIL-C-26482, SERIES 2
 MIL-C-5015G, 3400 SERIES
 MIL-C-81703, SERIES 3
 MIL-C-83723, SERIES I & III
 NAS1599

ORDER NO.	SHELL SIZE		<i>A</i> UNIFIED THD. CLASS 2B	<i>C</i> MAX. DIA.	<i>D</i> MAX.	<i>E</i> MAX.	<i>F</i> MAX.	<i>G</i> MAX.	<i>H</i> MAX. DIA.	MAX. ENTRY
	4	3								
0 3	3	-	.562-24	.669	.55	.80	.84	1.04	.880	0 8
0 8	-	8,8S	.500-20	.617	.55	.80	.84	1.04	.880	0 8
1 0	-	10,10S,10SL	.625-24	.734	.57	.81	.97	1.07	.942	1 2
1 2	7	12,12S	.750-20	.858	.60	.83	1.09	1.13	1.068	1 6
1 4	12	14,14S	.875-20	.984	.61	.85	1.16	1.19	1.192	1 6
1 6	19	16,16S	1.000-20	1.112	.64	.87	1.28	1.25	1.318	2 0
1 8	27	18	1.062-18	1.218	.65	.90	1.34	1.29	1.380	2 4
2 0	37	20	1.188-18	1.345	.68	.92	1.47	1.35	1.505	2 4
2 2	-	22	1.312-18	1.468	.70	.95	1.59	1.41	1.630	3 2
2 4	-	24	1.438-18	1.593	.73	.97	1.72	1.47	1.755	3 2
2 8	-	28	1.750-18	1.969	.78	1.02	1.97	1.63	2.068	4 8
3 2	-	32	2.000-18	2.219	.83	1.07	2.22	1.75	2.318	4 8
3 6	-	36	2.250-16	2.469	.86	1.10	2.34	1.88	2.568	4 8
4 0	-	40	2.500-16	2.719	.91	1.14	2.59	2.00	2.818	4 8
4 4	-	44	2.750-16	2.969	.96	1.20	2.84	2.13	3.068	4 8
4 8	-	48	3.000-16	3.219	1.01	1.25	3.09	2.25	3.318	4 8
6 1	61	-	1.500-18	1.653	.74	.98	1.78	1.50	1.818	3 2

NOTES:

1. ASSEMBLY IDENT. PER MIL-STD-130.
2. MATERIAL: COMPONENTS — ALUM. ALLOY
O’RING — SILICONE

3 SIZES PER MIL-C-5015 (3400 SERIES),
 MIL-C-26482 (SERIES 2), MIL-C-83723
 (SERIES I & III), & NAS1599.

4 SIZES PER MIL-C-81703, SERIES 3.

5 NOT PROVIDED ON CONNECTOR CODES
 54 & 55

6 FOR SHROUD INSTEAD OF O-RING USE
 CONNECTOR CODE 36.

7 FOR SHROUD INSTEAD OF O-RING USE
 CONNECTOR CODE 38.

8 FOR THRU TEETH AND SHROUD USE
 CONNECTOR CODE 55.



STANDARD FINISHES

PLATING CODE	FINISH	SPECIFICATION	ACCESSORY MATERIAL	CORROSION RESISTANCE (HRS)	ROHS COMPLIANT
0 3	CADIUM PLATE, OLIVE DRAB	SAE AMS-QQ-P-416, TYPE II, CLASS 3	ALUMINUM	96	NO
1 0	PASSIVATE	SAE AMS-QQ-P-35, (AS85049 CODE S)	STAINLESS STEEL	1000	YES
1 2	ZINC NICKEL, BLACK	ASTM B841	ALUMINUM	500	YES
1 3	ZINC COBALT, OLIVE DRAB	ASTM B840-99	ALUMINUM	96	NO
1 4	ZINC COBALT, BLACK	ASTM B840-99	ALUMINUM	96	NO
2 1	IRIDITE, 14-2, GOLD	IRIDITE, NUMBER 14-2 PER MIL-DTL-5541 CL 3	ALUMINUM	96	NO
3 4	ANODIZE, BLACK	MIL-A-8625, TYPE II, CL 3 (AS85049 CODE A)	ALUMINUM	1000	YES
3 5	ANODIZE ,GREY	MIL-A-8625, TYPE II, CLASS 2	ALUMINUM	500	YES
4 4	ANODIZE, HARD, BLACK	MIL-A-8625, TYPE II, CLASS 2	ALUMINUM	500	YES
4 5	ANODIZE, HARD, GREY	MIL-A-8625, TYPE II, CLASS 2	ALUMINUM	1000	YES
4 8	ELECTROLESS NICKEL	AMS-2404F, CLASS 4, GRADE B	STAINLESS STEEL	48	NO
5 1	ELECTROLESS NICKEL	AMS-2404F, CLASS 4, GRADE B	ALUMINUM	48	NO
5 5	CADIUM PLATE, OLIVE DRAB, OVER ELECTROLESS NICKEL	SAE AMS-QQ-P-416, TYPE II, CLASS 3, OVER ELECTROLESS NICKEL, PER AMS-2404F (AS85049 CODE W)	ALUMINUM	1000	NO
5 6	ELECTROLESS NICKEL	AMS-2404F, CLASS 4, GRADE A	ALUMINUM	96	NO
5 6 R	ELECTROLESS NICKEL	AMS-2404F, CLASS 4, GRADE A	ALUMINUM	48	YES
5 7	ELECTROLESS NICKEL	AMS-2404F, CLASS 4, GRADE A (AS85049 CODE N)	ALUMINUM	96	NO
64	CADIUM PLATE, OLIVE DRAB, OVER ELECTROLESS NICKEL	SAE AMS-QQ-P-416, TYPE II, CLASS 3, OVER ELECTROLESS NICKEL, PER AMS-2404F (SELECTIVE PLATING REF AS85049 CODE P)	ALUMINUM	1000	NO
85	PASSIVATED	SAE AMS-QQ-P-35	316 SST	1000	YES
87	BEAD BLASTED	N/A	NI. ALUM. BRONZE	1000	YES

NOTES: UNLESS OTHERWISE SPECIFIED

1. CORROSION RESISTANCE IS SPECIFIED FOR SALT SPRAY IN ACCORDANCE WITH AS85049

CONSULT FACTORY FOR OTHER FINISHES

FINISHES ARE APPLICABLE TO THE CONNECTOR ACCESSORIES ONLY AND EXCLUDE FASTENERS AND OTHER HARDWARE

4. EMI/RFI ACCESSORIES ARE SUPPLIED WITH CONDUCTIVE FINISHES ONLY

5. ANODIZE NOT SUITABLE FOR EMI SHIELDING OR GROUNDING APPLICATIONS

6. ALL THE CONDUCTIVE FINISHES USED ON ALUMINUM CAN ALSO BE USED ON BRASS (CONSULT FACTORY)

CADMIUM/NICKEL INTERFACE SHALL BE COATED WITH POLYSULFIDE SEALANT (REF FIGURE 2 BELOW)

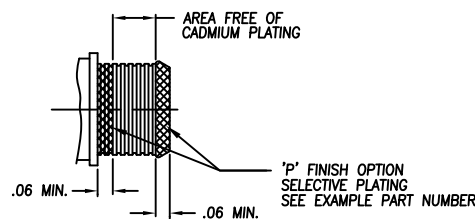


FIGURE 2



STANDARD MATERIALS

COMPONENT	MATERIAL	SPECIFICATION
MACHINED COMPONENTS	ALUMINUM STAINLESS STEEL (300 SERIES) BRASS NICKEL ALUMINUM BRONZE	ASTM B221, ASTM B211 (MFG OPTION) AMS-QQ-S-763, QQ-S-764 (MFG OPTION) QQ-B-626 ASTMB150 (AMS4640)
DIE CAST COMPONENTS	ALUMINUM	ASTM B 85
FASTENERS AND HARDWARE	STAINLESS STEEL (300 SERIES) STEEL BRASS	AMS-QQ-S-763 SAE20, QQ-S-634, QQ-S-637 QQ-B-626
ELASTOMERIC SEALS	SILICONE BUNA-N NEOPRENE	ZZ-R-765B, MIL-R-25988 AMS-3209 MIL-R-3065

NOTES: UNLESS OTHERWISE SPECIFIED

1. THE SPECIFIED MATERIALS ARE STANDARD FOR THE MAJORITY OF CONNECTOR ACCESSORIES
2. CONSULT FACTORY FOR OTHER MATERIALS
3. FOR DOCUMENTS LISTED WITHIN THIS CATALOG WITH OUT A TOLERANCE SHOWN SHALL HAVE TOLERANCES AS FALLOWED:
 - .X = $\pm .2$
 - .XX = $\pm .12$
 - .XXX = $\pm .062$
 - X° = $\pm 10^\circ$